



Thank you for choosing Steadmans as your product provider. We have every confidence that our high-quality products will meet or exceed your expectations and hope you've also been impressed with the service we've provided to date, as we pride ourselves on delivering excellent customer care too.

Important Information

Ensuring our products have the longest possible lifespan requires an annual inspection of the building exterior and carrying out any remedial work identified during the inspection, see table below.

Check For:	Remedial Action:
Blocked gutters, which may cause overflow into the building.	Clean gutters and wash out any blockage.
Build-up of debris, which can retain water and cause corrosion.	Remove debris.
Dirt retention on areas not washed by rainwater: that affects the appearance of the building and, if left untreated, could cause the coating to breakdown.	Wash down with fresh water using a hose and soft bristle brush. Heavy deposits can be removed with a solution of water and household detergent or proprietary cleaner.
Mould growth, which is rare, but can affect the appearance of the building.	Wash down, then apply a cleansing solution: consult Steadmans Technical Department for guidance.
Local damage – breakthrough of the panel coating could result in corrosion of the substrate.	Assess the extent of the damage and either touch up (see opposite) or overpaint the affected area or replace damaged sheets.
Drilling swarf and fixing debris.	Remove debris.
Condition of fixings – faulty fixings can cause leaks or rust staining on the surface of the panels.	Replace faulty fixings and missing clips.
Corrosion of cut edges.	Cut or abrade edges back to clean bright metal and repaint: consult Steadmans

Minor scuffing of the colour coating should not be treated. Deeper scratches which reach the substrate should be repaired with touch-up paint. The touch-up paint should only be applied to the original scratch using a fine paint brush. As touch-up paint will dry to a slightly different colour than the original coating the area which is touched up should be kept as small as possible. Limited edge peel on Steadmans 200LG plastisol is a normal occurrence under current climatic conditions of acid rain. Further information on this is available from the Steadmans Technical Department.

Please keep a record of this annual maintenance information (along with documents relating to the purchase, such our sales invoice). It could be vital to any issues arising in the future. Failure to maintain the building exterior will affect decisions regarding liability for product performance.

